COOLING	MITTIDA CONCIDED	ANDROVER A TIMESTAL TO	AW AWAR
COOKING	THERMOMETER	WITH AUDIBLE	ALAKIVI

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	CROSS REFER	ENCE TO R	RELATED A	PPLICATIONS
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- 4 This application is a continuation-in-part of applicant's co-pending U.S.
- 5 Application No. 10/722,286 filed November 25, 2003, which is continuation-in-
- 6 part of U.S. Application No. 10/218,980, filed August 13, 2002, which is a
- 7 continuation-in-part of U.S. Application No. 09/677,712, filed September 30,
- 8 2000, now U.S. Patent 6,431,110, the contents of which are hereby incorporated
- 9 by reference.

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FIELD OF THE INVENTION

- This invention relates generally to a temperature measuring device for use
- in cooking food, and particularly to a cooking thermometer having an audible
- alarm to alert the user when the temperature of the food reaches a predetermined
- threshold level.

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BACKGROUND OF THE INVENTION

- Various food products must be cooked until the internal temperature of the
- 19 food reaches a predetermined temperature. This is especially true with respect to
- 20 meat due to health purposes and personal preference. By achieving a certain

MCHALE & SLAVIN, P.A. Inventor: Kaiser et al. Atty Docket: 2152.00009 internal temperature, the preparer can be reasonably certain that the food contains

2 no living organisms which are known to have an immediate effect in many

3 consumers. Also, the preparer can serve a dish that conforms to the personal

preference of the consumer, i.e. rare, medium, or well-done without the need of

5 cutting open the food to check or attempt to rely solely on time cooked.

Conventional food thermometers incorporate a sensing probe for insertion into the food. Thus, if a thermometer only indicates temperature, the food preparer must diligently check the thermometer to determine when the food has reached the desired temperature.

There exist various cooking thermometer type devices that provide an indicator, such as a pop-up element or color change, which indicate when a threshold temperature has been reached in accordance with a predetermined measurement. However, these devices are generally not adjustable or precisely accurate. Thus, the preparer must diligently check the indicator to determine when the indicator is activated.

Conventional thermometer devices used for cooking require the preparer to carefully and diligently check the device to prevent the food from becoming overcooked. Should the food preparer become distracted with other dishes, a phone call, etc. and forget to check the thermometer, reliance on conventional cooking thermometer devices may result in the food becoming overcooked and

possibly inedible.

Existing mechanical meat thermometers typically use a bi-metal helical spring in a skewer together with a spur gear assembly to turn a temperature indicating pointer. When heated, the bi-metal helical spring expands and the resulting rotational motion moves a pointer attached to the end of the spring. Bi-metal helical springs of suitable size to be used in a meat thermometer provide only a minuscule amount of force, typically only to turn the pointer, but not enough to trigger a ringing mechanism.

To provide an improvement over prior art meat thermometers, the present

invention provides a cooking thermometer having an audible alarm and a probe which incorporates a shape memory alloy segment of wire, such as Nickel Titanium (NiTi, commonly known as nitinol), instead of the bi-metal spring used in existing thermometers. Shape memory alloys undergo a thermoelastic phase transformation in their crystal structure when cooled from the stronger, high temperature form (Austenite) to the weaker, low temperature form (Martensite). This inherent phase transformation is the basis for the unique properties of shape memory alloys, including the shape memory effect, superelasticity, and high damping capability.

When a shape memory alloy is in its martensitic form it is easily deformed to a new shape. However, when the alloy is heated through its transformation

temperatures, it reverts to austenite and recovers its previous shape with great

2 force. The temperature at which the alloy remembers its high temperature form

when heated can be adjusted by slight changes in alloy composition, mechanical

working, and heat treatment.

The shape memory alloys also show a superelastic behavior if deformed at a temperature which is slightly above their transformation temperatures. This effect is caused by the stress-induced formation of some martensite above its normal temperature. Because it has been formed above its normal temperature, the martensite reverts immediately to undeformed austenite as soon as the stress is removed. This process provides a very springy "rubberlike" elasticity.

One of the properties of nitinol alloys is that they do not undergo their phase transformation at one particular temperature. Instead, the transformation begins at one temperature (known as the start temperature, M_s ,) and is completed at another temperature (known as the finish temperature, A_F). Thus, the heat deformation properties of shape memory alloys can be utilized to operate a temperature measurement device. For optimum economy of design, it would be highly desirable to provide a cooking thermometer with an audible alarm in which a shape memory alloy is simultaneously used for both an analog temperature reading and also to provide the mechanical force necessary to trigger an alarm bell.

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DESCRIPTION OF THE PRIOR ART

Yeung, U.S. Patent No. 6,230,649, discloses a meat thermometer with a mechanical alarm bell which includes a shape memory alloy probe in the form of a coiled spring. A latch is mechanically coupled to the shape memory alloy spring and releases a wind-up mechanism when the probe reaches a predetermined temperature. While the design of this device may perform the intended function, the use of a shape memory alloy in the form of a coiled spring is highly undesirable from a manufacturing standpoint. Shape memory alloys formed as coiled springs are extremely expensive to manufacture, and the production of a meat thermometer using such a spring would not be economically feasible. Also, this device has many practical drawbacks. While an alarm sounds when the end point is reached, the device does not provide a continuous indication of the actual temperature which would enable one to estimate the cooking time remaining. The Yeung device does not allow selective adjustment of the set point temperature, but rather each device is pre-set to an end temperature so that finer adjustments for individual preferences (i.e. more rare vs. well done) is not possible. If a different type of meat is to be cooked, the shaped metal alloy and associated components must be changed.

1 0)ther known i	prior art food	l visual	thermometers	include	HS	Patent Nos
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- 2 4,059,997, 3,373,611, 5,312,188, and 1,918,258; and PCT Published Application
- 3 No. WO 90/11497.
- 4 U.S. Patent No. 6,065,391 discloses an electronic chef's fork which
- 5 displays the degree of doneness of food. However, it is not adjustable and gives
- 6 no audible signal.
- 7 U.S. Patent Nos. 5,487,352 and U.S. Patent 4,748,931 disclose a pop-up
- 8 temperature indicator. The devices have a meltable seal that melts at a set point
- 9 causing a portion of the device to pop-up thus alerting the user that the food is
- done. Again, there is no audible signal.
- U.S. Patent No. 4,083,250 discloses a food thermometer with an audible
- device. On reaching a set point cooking temperature, a valve opens enabling
- steam in a reservoir to activate a whistle alarm. This device does provide an
- audible alarm but requires filling and projects a hot steam upon activation.
- U.S. Patent No. 3,778,798 discloses a food thermometer for producing an
- audible alarm, but it is a complex unit generally only available as a permanent
- part of an oven.
- U.S. Patent No. 4,089,222 discloses a device for telemetry of the
- temperature of a mass undergoing temperature change, typically of a comestible
- being heated in an oven, and the like. The device includes a probe having a cavity

1	which receives a thermally expansive material such as wax, a displacement
2	member responsive to pressure developed by the temperature expansive material,
3	a sonic or ultra-sonic signal generator, a latch mechanism inhibiting operation of
4	the audio signal generator and a rod mechanically interconnecting the
5	displacement member with the latch so that expansion of the material in the probe
6	cavity trips the latch mechanism to permit generation of an output signal. The
7	device also includes adjustment means for variation in the relative positions of the
8	latch mechanism to the displaceable member whereby the triggering temperature
9	for the latch mechanism can be fixedly
10	U.S. Patent No. 3,830,191 is directed to a timer for various meats,
11	including poultry, to audibly indicate when meat has been cooked to a desired
12	extent. The container is filled with a solution which creates steam, and upon
13	escape of the steam an audible signal is produced which indicates completion of
14	cooking.
15	Thus, what is needed is a means for audibly alerting the food preparer
16	when the internal temperature of the food being cooked reaches a predetermined
17	temperature which has an economy of design not demonstrated in the prior art.
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SUMMARY OF THE INVENTION

l	Thus, it is an objective of the instant invention to provide a cooking
2	thermometer having an audible alarm for alerting the user when the temperature
3	of a substance reaches a predetermined threshold level.
4	It is another objective of the instant invention to provide a cooking
5	thermometer probe which incorporates a linear segment of a shape memory alloy
6	wire therein, whereby both an analog temperature indication as well as the
7	mechanical force necessary to trigger an audible tension wound alarm assembly
8	are provided.
9	It is a further objective of the instant invention to provide a cooking
10	thermometer with an audible alarm that does not require filling with water or an
11	electrical connection for operation.
12	It is still another objective of the instant invention to provide a cooking
13	thermometer which does not require extraneous wires or cords so that the device
14	can be used in meats on a rotating spit.
15	It is yet another objective of the instant invention to provide a cooking
16	thermometer with an audible alarm that is adjustable and inexpensive.
17	It is a still further objective of the instant invention to provide a cooking
18	thermometer whose threshold temperature setting can be adjusted without
19	removal from the substance into which it is inserted.
20	It is yet an additional objective of the instant invention to provide a

winding means for the audible alarm of a cooking thermometer which can be 1 2 operated while the device remains inserted within the substance being monitored.

It is an additional objective of the instant invention to provide

supplemental anchoring and anti-rotation means to aid in maintaining the cooking

thermometer in its originally chosen position.

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It is a further objective of the instant invention to provide a mesh curtain attached to the device which serves to shield the device from grease and other liquids during the cooking process.

It is a still further objective of the instant invention to provide a cooking thermometer which does not require the changing of internal components for varied cooking tasks.

In accordance with the above objectives, in a preferred embodiment of the invention, a cooking thermometer having an audible alarm is provided which is entirely mechanical in operation. The cooking thermometer has a generally cylindrical housing and a substantially hollow skewer extending coaxially from the lower surface of said housing. The housing assembly includes upper and lower portions which rotate with respect to one another to wind an alarm spring. A rotatable ring is circumferentially disposed between the upper and lower portions, and is linked to a set temperature needle so that the ring can be manually rotated to select the alarm point on the indicia plate.

A short linear segment of a shape memory alloy wire, preferably nickel titanium, is disposed inside the skewer and fastened to the distal end. The upper end of the shape memory alloy wire is secured to a first end of a connecting wire having a second end which extends upwardly into the housing and is vertically displaceable within the skewer. The connecting wire extends out of the skewer into a wire guide member positioned in said housing proximate the skewer. The wire guide member includes a curvilinear passage therein which is adapted to allow sliding displacement of the connecting wire therethrough such that the connecting wire extends coaxially out of the skewer into the wire guide member and extends out of the wire guide member in a direction approximately normal to the skewer. The end of the connecting wire extending out of the wire guide member is fixedly attached to a gear assembly which is rotatably mounted in the housing such that sliding displacement of the connecting wire through the wire guide member causes the rotation of the gear assembly. When the skewer and hence the shape memory alloy wire are heated, the shape memory alloy wire commences a phase transformation from martensite to

shape memory alloy wire commences a phase transformation from martensite to austenite and contracts, smoothly with significant force. The connecting wire, wire guide member and gear assembly cooperate to translate the contraction of the shape memory alloy wire into rotational motion. This rotational motion drives a spur gear train which is connected to a pivoting pointer positionable over the

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temperature indicia plate. The spur gear train provides the appropriate gear ratio

to move the pointer through a predetermined arc for each degree change in

3 temperature.

A spring biasing means is constructed and arranged to exert stress on the shape memory alloy wire to extend the temperature transformation range and improve and optimize the linearity of the transition. In the preferred embodiment, the spring biasing means is applied to shape memory alloy wire via the gear assembly, and comprises at least one a helical spring having a first end attached to the gear assembly and a second end attached to an anchor member in the housing. The gear assembly can include a sector gear having a plurality of teeth arranged on an arcuate outer edge and a diametric projection extending therefrom, with the projection is adapted for attachment to both the connecting wire and the helical spring. The position of the anchor member relative to the gear assembly can be altered to adjust the degree of stress exerted on the shape memory alloy.

Other objectives and advantages of this invention will become apparent from the following description taken in conjunction with the accompanying drawings wherein are set forth, by way of illustration and example, certain embodiments of this invention. The drawings constitute a part of this specification and include exemplary embodiments of the present invention and illustrate various objects and features thereof.

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BRIEF DESCRIPTION OF THE FIGURES

- 2 Figure 1 is a pictorial view of the cooking thermometer according to a preferred
- 3 embodiment of the invention;
- 4 Figure 2 is cross-sectional view of the cooking thermometer of the invention; and
- 5 Figures 3A-E are successive exploded illustrations of the internal construction of
- 6 the housing of the cooking thermometer of the invention.

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DETAILED DESCRIPTION OF THE INVENTION

2	It is to be understood that while a certain form of the invention is
3	illustrated, it is not to be limited to the specific form or arrangement of parts
4	herein described and shown. It will be apparent to those skilled in the art that
5	various changes may be made without departing from the scope of the invention
6	and the invention is not to be considered limited to what is shown and described
7	in the specification and drawings.
8	A pictorial view of the cooking thermometer device 10 according to a
9	preferred embodiment is shown in Fig. 1. The device 10 has a generally
10	cylindrical housing assembly 12 and a skewer 18 extending coaxially from the
11	lower surface. On the upper surface, a pivoting pointer 30 is positionable over a
12	temperature indicia plate 40. The housing assembly 12 includes upper and lower
13	portions rotatable with respect to one another, namely rotatable bezel 14 and
14	lower housing 16. A rotatable ring 15 is circumferentially disposed between the
15	rotatable bezel 14 and the lower housing 16 and is linked to the set temperature
16	needle 32 so that the ring 15 can be manually rotated to select the alarm point on
17	the indicia plate 40. The construction of the housing 12 can best be seen in
18	the cross-sectional view of the device 10 as shown in Fig. 2. Rotation of the
19	rotatable bezel 14 with respect to the lower housing 16 winds an alarm spring 36
20	disposed in the lower housing (Fig. 2). The skewer 18 is substantially hollow, and

has a sharpened distal end 19 adapted to penetrate meat to be cooked. A short 1 2 linear segment of a shape memory alloy wire 20, preferably nickel titanium (nitinol) is disposed inside the skewer 18 and fastened to the distal end 19. The 3 4 upper end of the nitinol wire 20 is secured to a connecting wire 24 having first and second ends 61, 62 which extends upwardly into the housing 12. The 5 connecting wire 24 has a lower portion disposed in the skewer and an upper 6 7 portion extending into the housing 12. Barrel crimps, such as barrel crimp 22, can be used to secure the ends of the nitinol wire 20 to the skewer and the 8 9 connecting rod respectively. In the preferred embodiment the connecting wire 24 is a wire cable, however any suitable type of wire can be used. 10 As can be best seen in Figs. 3D and 3E, the connecting wire 24 passes 11 through a wire guide member 34 which is positioned in the housing 12. Referring 12 13 again to Fig. 2, the wire guide member includes a curvilinear passage 35 which is adapted to allow sliding displacement of the connecting wire 24 therethrough. 14 The connecting wire 24 extends upwardly coaxially out of the skewer into the 15 16 wire guide member 34. The connecting wire 34 passes through the curvilinear passage 35 and extends out of the wire guide member 34 in a direction 17 approximately normal to the skewer 18. The wire guide member 34 can have 18 any suitable configuration which will allow the sliding displacement of the 19 connecting wire 24 to redirect the orientation of the connecting wire 24 from the 20

vertical to approximately horizontal. In the preferred embodiment, the wire

2 guide member 34 includes a cylindrical lower portion 37 adjacent to the skewer

3 18 which has an aperture or through-bore 38 extending axially therethrough. The

wire guide member 34 has an upper portion 39 having a curvilinear passage 35

formed as a channel which is contiguous to the through-bore 38.

The second end of the connecting wire 24 is fixedly attached to a gear assembly rotatably mounted in the housing such that sliding displacement of the connecting wire 24 through the wire guide member 34 causes the rotation of the gear assembly. This rotation is transmitted to the pointer 30 through a cooperating spur gear train 31 which provides the appropriate gear ratio to move the pointer 30 through a predetermined arc for each degree change in temperature. In the preferred embodiment, the gear assembly includes a sector gear 41 having a plurality of teeth arranged on an arcuate outer edge. The sector gear 41 is rotatably mounted on an eccentrically mounted shaft 64 withing the housing 12. A projection 43 adapted for securement to the second end 62 of the connecting wire 24 extends diametrically from the sector gear 41. The projection 43 can include a first extension arm 51 integrally formed with the sector gear 41 and a second extension arm 63 coaxially mounted on the shaft 64 so as to tightly align with the first extension arm 51. In the illustrated embodiment, the second end 62 of the connecting wire 24 terminates in a cable pull 33, and the connecting wire

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24 is sandwiched between the first extension arm 51 and the second extension 1

2 arm 63 and secured therein by cable pull 33. The second extension arm can

include a hook 54 for engagement with a helical spring or other biasing means, as

will be discussed in detail hereinafter.

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When the skewer 18 and hence the nitinol wire 20 is heated, the nitinol 5

6 alloy commences a phase transformation from martensite to austenite. In the

preferred embodiment, the composition of the nitinol alloy is selected so that the

transformation begins at approximately 140° F and is completed at approximately

9 185° F, representing the span of temperatures required for cooking meat. The

nitinol wire in the preferred embodiment is "70C nitinol" alloy. The nitinol wire

in the preferred embodiment should measure approximately 2 inches in length and

have a diameter of approximately 0.008 inches. Though the device 10 as

described herein utilizes nitinol wire, any suitable shape memory wire alloy

14 having the requisite phase transformation characteristics can be used.

During heating, as the phase transformation progresses from martensite to

austenite, the nitinol wire contracts, smoothly and with significant force. (The

nitinol wire of the preferred embodiment would provide sufficient force during

the phase transformation to lift the equivalent of a 2 lb. object.)

One of the properties of shape memory wire alloys, e.g. nitinol wire, is that

the overall temperature span of the transformation and the linearity of the change

in length versus temperature is a function of mechanical stress applied thereto. In the preferred embodiment, one of more springs of the appropriate length and spring constant are positioned to exert stress on the nitinol wire as it contracts, so that the stress exerted on the nitinol wire increases as the transformation progresses at a predetermined rate. In the preferred embodiment, a spring biasing means is applied to the gear assembly. The spring biasing means is constructed and arranged to exert stress on the nitinol wire 20 via the sector gear 41. The spring biasing means preferably has parameters configured to impart desired phase transformation characteristics to the nitinol wire 20 to optimize the austenite/martensite phase transition and the linearity of the temperature response. The spring biasing means is preferably a helical spring 28 tautly secured between the projection 43 and an anchor member 67. The helical spring can be formed from stainless steel. In an alternative embodiment, a plurality of helical springs can be attached to the sector gear 41, with each helical spring extending to an anchor member in a different location. The increasing stress exerted by the spring 28 on the nitinol wire 20 as it contracts provides additional separation of A_F and M_F the finish temperatures of the transformations to austenite and martensite respectively, thereby increasing the overall temperature span of the transformation so that the desired operating temperature can be achieved. Simultaneously, the increasing stress exerted by the

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spring on the nitinol wire during the phase transformation improves the linearity

of the change in length versus temperature. In the preferred embodiment the

spring 28 is selected to have a free length of about 0.38", a spring constant of

4 about 7.0 lb/in, a solid length of about .096" and a load at solid length of about

5 1.7 lbs, which provides an operating temperature range of about 135° F to 190° F.

6 In the practice of the invention, the spring 28 and nitinol wire 20 can each be

specified to encompass parameters which would permit operation in a plurality of

desired temperature ranges, so the device can be used to measure the temperature

for a variety of different substances.

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The maximum recoverable strain limit for both superelastic and shape memory nitinol is approximately 6 to 8%. However, in the preferred embodiment, to increase repeatability, the strain is limited to 4%. In the preferred embodiment, using 2 inch length of wire, 4% strain represents a movement of the wire and the connecting rod of 0.080 inches, which is sufficient to accomplish the desired purpose. Limiting the strain to 4% enables the heating/cooling cycle to be accurately repeated up to 100,000 times.

In another aspect of the invention, the position of the anchor member 67 within the housing 12 can be altered to change the angle α of the helical spring 28 with respect to the sector gear 41. Changing the angle α varies the degree of stress exerted on the sector gear 41 by the helical spring 28, and therefore adjusts

the phase transformation characteristics to the nitinol wire 20. The position of

2 the anchor member 67 can thus be selected to adjust the temperature range of the

cooking thermometer of the invention for a given application. The housing 12

4 can include a plurality of anchor means, or voids for receiving the anchor means,

so that the position of the anchor means 67 can be selected at the time of

assembly.

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Figs. 3A-E successively illustrate exploded views of the construction of the device 10. In Fig. 3A, rotatable bezel 14, rotating ring 15 and indicia plate 40 have been removed. It can be seen that the set point needle is integrally formed with a set point disk 42 which includes a tab 44 which is attached to rotating ring 15 (shown Fig. 1). The set point disk 42 includes a plurality of radially disposed apertures 45 which are configured to engage with cooperating protrusions 48 in the underlying trigger disk 47 (Fig. 3B) which is fixedly attached to the pointer 30 such that the trigger disk 47 rotates with pointer 30. As seen in Fig. 3B, the trigger disk is biased upward by a leaf spring 50. The leaf spring 50 includes a first fixed end 52 and a second free end 53. The free end 53 includes downwardly depending lip portion which extends into a slot 55 (Fig. 3B). The apertures 45 and the protrusions 48 are configured to be in engageable alignment when the pointer 30 and set point needle 32 coincide. When the pointer 30 reaches the set point needle 32, the protrusions are seated in the apertures, and the biasing force

of the leaf spring urges the trigger disk upward, thus releasing the lip portion of

2 the leaf spring from the slot 55. Referring to Fig. 3D, it is seen that this motion

3 releases a hammer and bell assembly 56 which is driven by ringer spring (not

shown), and the alarm sounds. The phase transformation of the nitinol wire 20

(Fig, 2) provides the force to rotate the trigger disk 47 and pointer 30, and thus the

force necessary to trigger the bell and hammer alarm assembly 56.

The above-described preferred embodiment is inclusive of an audible spring-wound alarm, however in an alternative embodiment of the invention, the alarm assembly is omitted from the device 10. For such an embodiment, the rotatable bezel 14 could be omitted, and the temperature set point selected by rotation of the rotatable ring 15 with respect to the housing assembly 12.

All patents and publications mentioned in this specification are indicative of the levels of those skilled in the art to which the invention pertains. All patents and publications are herein incorporated by reference to the same extent as if each individual publication was specifically and individually indicated to be incorporated by reference.

It is to be understood that while a certain form of the invention is illustrated, it is not to be limited to the specific form or arrangement of parts herein described and shown. It will be apparent to those skilled in the art that various changes may be made without departing from the scope of the invention

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and the invention is not to be considered limited to what is shown and described

2 in the specification and drawings.

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One skilled in the art will readily appreciate that the present invention is

4 well adapted to carry out the objectives and obtain the ends and advantages

mentioned, as well as those inherent therein. The embodiments, methods,

drawings, procedures and techniques described herein are presently representative

of the preferred embodiments, are intended to be exemplary and are not intended

as limitations on the scope. Changes therein and other uses will occur to those

skilled in the art which are encompassed within the spirit of the invention and are

defined by the scope of the appended claims. Although the invention has been

described in connection with specific preferred embodiments, it should be

understood that the invention as claimed should not be unduly limited to such

specific embodiments. Indeed, various modifications of the described modes for

carrying out the invention which are obvious to those skilled in the art are

intended to be within the scope of the following claims.

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